

Grooved Couplings or Fittings
Grooved Couplings are used to join pipe and fittings in both wet and dry sprinkler systems. Unless otherwise noted, these couplings are intended to provide some flexibility in piping systems. Typical applications are in sprinkler risers, in feed mains passing through walls from one building area to another, in locations subject to earthquakes, in the discharge line from aboveground pump suction tanks, in new connections to existing feed mains and in air or water fire service lines subject to excessive vibration or difficult alignment.

Unless otherwise noted, these couplings are limited to use with rolled or cut groove-ended pipe, valves and fittings, at a minimum rated working pressure of 175 psi (1205 kPa) and are suitable for aboveground service. Higher rated pressures are noted in the text of the listing. Selection of pipe schedules for use with grooved pipe couplings should be made according to applicable FM Global Property Loss Prevention Data Sheets installation standards. These pipe schedules determine system pressure ratings and may take precedence over the higher rated working pressures listed for some couplings.

Installation must be made according to the manufacturer's instructions and requirements. Where couplings are used to join FM Approved pipe, the pipe manufacturer's instructions and requirements must also be observed. Grooves should be made according to ANSI/AWWA C606 (latest edition), "Grooved and Shouldered Joints', unless otherwise specified.

FM Approved grooved pipe couplings pining steel pipe may be used in underground service, subject to the installation restrictions placed upon the pipe and to the coupling manufacturer's recommendations and requirements. The manufacturer's recommendations and requirements are to be followed.

### **Grooved Couplings, Standard-Rigid**These couplings join pipe, valves or fittings having equal diameters.

### **SHURJOINT Model 7771**

|  | 7771 a, b, c         |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
|--|----------------------|-----------------------------|-------------------|-------------------|-------------------|----------------------|-------------------|-------------------|----------------------|-------------------|-------------------|---------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|----------------------|-------------------|-------------------|-------------------|----------------------------|
|  | Nomin                | Nominal Pipe Size, in. (mm) |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Pipe<br>Description                        | 1<br>(33.4)          | 1-1/4<br>(42.7)             | 1-1/2<br>(48.3)   | 2<br>(60.3)       | 2-1/2<br>(73.1)   | (76.1)               | 3<br>(88.9)       | (108.0)           | 4<br>(114.3)         | (133.0)           | (139.7)           | 5<br>(141.3)  | (159.0)           | (165.1)           | 6<br>(168.3)      | 8<br>(219.1)      | 10<br>(273.0)     | 12<br>(323.9)     | 14<br>(355.6)        | 16<br>(406.4)     | 18<br>(457.2)     | 20<br>(508.0)     | 22<br>(559.0)              |
| Schedule 40,<br>Cut Groove                 |                      |                             | 500<br>(3443)     | 300<br>(2070)     | 300<br>(2070)     |                      | 300<br>(2070)     |                   | 300<br>(2070)        |                   |                   | 300<br>(2070) |                   |                   | 300<br>(2070)     | 300<br>(2070)     | 200<br>(1375)     | 300<br>(2070)     | 175<br>(1205)        | 175<br>(1205)     | 175<br>(1205)     | 175<br>(1205)     | 175<br>(1205) <sup>9</sup> |
| Schedule 40,<br>Roll Groove                |                      |                             | 500<br>(3443)     | 300<br>(2070)     | 300<br>(2070)     |                      | 300<br>(2070)     |                   | 300<br>(2070)        |                   |                   | 300<br>(2070) |                   |                   | 300<br>(2070)     | 300<br>(2070)     | 200<br>(1375)     | 300<br>(2070)     |                      |                   |                   |                   |                            |
| Schedule 30,<br>Cut Groove                 |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   | 300<br>(2070)     | 200<br>(1375)     | 300<br>(2070)     | 175<br>(1205)        | 175<br>(1205)     | 175<br>(1205)     | 175<br>(1205)     | 175<br>(1205) <sup>0</sup> |
| Schedule 30,<br>Rolled Groove              | $\overline{\Box}$    | $\overline{\square}$        | 500<br>(3443)     | 300<br>(2070)     | 300<br>(2070)     | $\overline{\Box}$    | 300<br>(2070)     |                   | 300<br>(2070)        |                   |                   | 300<br>(2070) | $\overline{\Box}$ | $\overline{\Box}$ | 300<br>(2070)     | 300<br>(2070)     | 200<br>(1375)     | 300<br>(2070)     |                      | $\overline{\Box}$ |                   |                   |                            |
| ThinWall<br>Pipes                          |                      |                             |                   |                   | $\overline{\Box}$ |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Allied Tube &<br>Conduit, "XL"             |                      |                             | $\overline{\Box}$ | $\Box$            | $\overline{\Box}$ | $\overline{\Box}$    | $\Box$            |                   |                      |                   |                   |               | $\overline{\Box}$ |                   |                   |                   | $\overline{\Box}$ | $\overline{\Box}$ | $\overline{\Box}$    | $\overline{}$     | $\overline{\Box}$ |                   |                            |
| Allied Tube &<br>Conduit, "BLT"            | $\overline{\Box}$    |                             | $\Box$            | 一                 | 一                 | $\overline{\Box}$    | $\overline{\Box}$ | $\overline{\Box}$ |                      | $\overline{\Box}$ | $\overline{\Box}$ |               | $\overline{\Box}$    | 一                 | 一                 | $\overline{\Box}$ |                            |
| Allied Tube &<br>Conduit,<br>"Dyna-Thread" |                      |                             |                   | $\overline{\Box}$ |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Bull Moose<br>Tube,<br>"EDDY-Thread<br>40" | П                    |                             |                   |                   |                   |                      | $\Box$            |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Blue Steel,<br>"Rapid-Thread"              |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Wheatland<br>Tube,<br>"Mega-Thread"        |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Wheatland<br>Tube, "GL"                    |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Wheatland<br>Tube, "MLT"                   |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Wheatland<br>Tube, "WLS"                   |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Youngstown<br>Tube,<br>"EZ-Thread"         |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Schedule 10,<br>Rolled Groove              |                      |                             | 500<br>(3443)     | 300<br>(2070)     | 300<br>(2070)     |                      | 300<br>(2070)     |                   | 300<br>(2070)        |                   |                   | 300<br>(2070) |                   |                   | 300<br>(2070)     | 300<br>(2070)     |                   |                   |                      |                   |                   |                   |                            |
| Lightwall<br>Pipes, Rolled<br>Groove       |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Allied Tube &<br>Conduit,<br>"Dyna-Flow"   |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| BlueSteel,<br>"Fire Flow"                  |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Bullmoose<br>Tube,<br>"EDDY-Flow"          |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Bullmoose<br>Tube,<br>"EDDYlite"           |                      |                             |                   |                   |                   |                      |                   |                   |                      |                   |                   |               |                   |                   |                   |                   |                   |                   |                      |                   |                   |                   |                            |
| Northwest<br>Tube,<br>"EZ-Flow"            | $\overline{\square}$ |                             |                   |                   | $\overline{\Box}$ | $\overline{\square}$ | $\overline{\Box}$ | $\overline{\Box}$ | $\overline{\square}$ |                   |                   |               |                   |                   |                   |                   |                   |                   | $\overline{\square}$ | $\overline{\Box}$ |                   | $\overline{\Box}$ |                            |
| Tex Tube Co.,<br>"Tex Flow"                | H                    | $\Box$                      | $\equiv$          | $\Box$            | $\exists$         | $\Box$               | $\equiv$          | $\equiv$          | $\equiv$             |                   |                   |               |                   |                   |                   | $\equiv$          |                   | $\Box$            | $\equiv$             | $\equiv$          |                   |                   |                            |

## Approval Guide



# Approval Guide



| Welded Tube<br>Berkley,<br>"Steady-Flow"         |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
|--|--|---|--|---|--|--|---|----|--|--|---------------|---------------|---------------|--|--|---------------|
| Wheatland<br>Tube,<br>"Mega-Flow"                |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Wupperman,<br>"Gal-7"                            |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Yieh Phui<br>Enterprise,<br>State Pipe,<br>"SPS" |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Youngstown<br>Tube,"Fire-Flo"                    |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Schedule 5<br>Pipe                               |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| 0.188 in. wall<br>Rolled Groove                  |  |   |  |   |  |  |   |    |  |  | 300<br>(2070) | 200<br>(1375) | 300<br>(2070) |  |  |               |
| Tai Feng Qiao<br>Metal Products<br>"Flow II"     |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| "Fire-Thread"                                    |  | 1 |  | 7 |  |  |   | ПГ |  |  |               |               |               |  |  |               |
| BS 1387<br>medium or<br>heavy grade              |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Allied Tube &<br>Conduit,<br>"XL-II"             |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Central "TL"                                     |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Wheatland<br>Tube, "WST"                         |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| IDOD Systems<br>"Gal-5"                          |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Bull Moose<br>"Ultra-EDDY"                       |  |   |  |   |  |  |   |    |  |  |               |               |               |  |  |               |
| Schedule 20<br>Pipe                              |  | 1 |  |   |  |  | 1 |    |  |  |               | 200<br>(1375) |               |  |  | 175<br>(1205) |

Remarks:
a. FM Approved when supplied with an EPDM Gasket
b. For installation where greater rigidity of pipe system is required. Not for use as flexible joints in locations subject to earthquake.
c. Stainless Steel

| Company Name:                | Aalberts integrated piping systems APAC Inc.                      |
|------------------------------|---|
| Company Address:             | No. 295, Sec. 3 Wantan Road, Wantan Pingtung, Taiwan (R.O. C) 913 |
| Company Website:             | http://shurjoint.com  |
| New/Updated Product Listing: | No  |
| Listing Country:             | Taiwan  |
| Certification Type:          | FM Approved   |
| Class of Work:               | 1920-Coupling & Fitting, All Type                                 |

## Approval Guide



175 (1205)